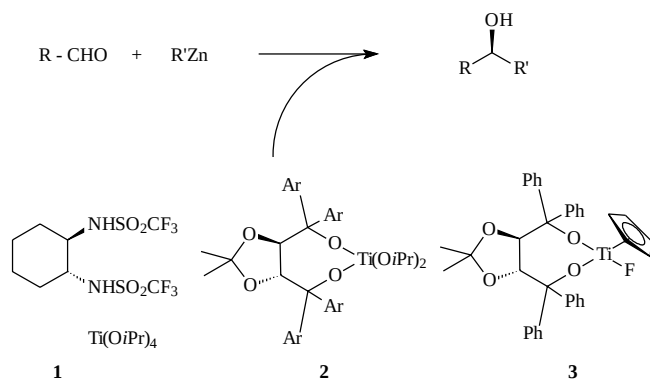


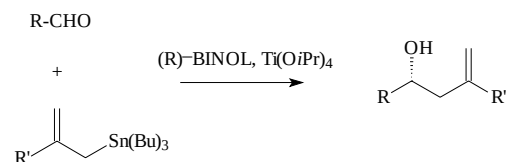
mide and $\text{Ti}(\text{OiPr})_4$ [13]. Seebach *et al.* employed the chiral diisopropoxytitanium-TADDOLates **2** for these alkylation additions [14]. The Duthaler group improved this procedure by using the fluorinated cyclopentadienyl-titanium complex **3** (Scheme 3) [15].



Scheme 3

2. Allylation

A catalytic, enantioselective approach to homoallyl alcohols using allyl stannanes and the well-known BINOL/ $\text{Ti}(\text{OiPr})_4$ system (Scheme 4) is described by Brückner *et al.* [see 16 and references cited in].



Scheme 4

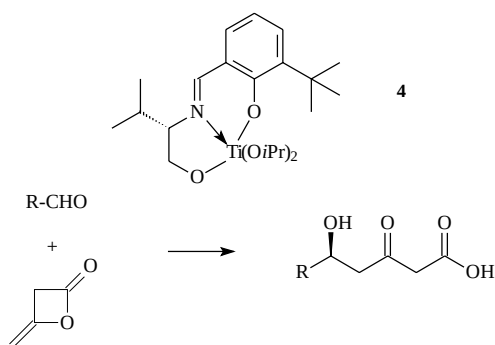
Highly enantioselective titanium allylation processes were described by Duthaler *et al.* However, the titanium complexes used in these reactions were obtained by the reaction of CpTiCl_3 and diacetone glucose (DAG) or TADDOLates [1, 17, 21].

3. Aldol Addition

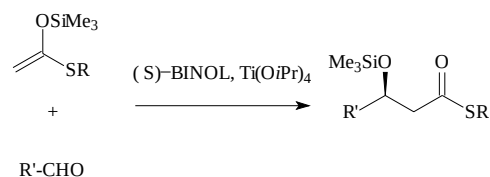
Most of this work was performed in the field of the catalytic and enantioselective execution of aldol additions. Oguni *et al.* reported in 1994 an enantioselective "acetate" aldol addition, catalyzed by the tridentate catalyst **4** as shown in Scheme 5 [18].

At the same time, two groups independently used the proven BINOL/ $\text{Ti}(\text{OiPr})_4$ system in "acetate" thioester Mukaiyama-aldol additions. The silylated aldol products were obtained in a high degree of enantioselectivity by treating ketene silyl-acetals with aldehydes (Scheme 6) [19].

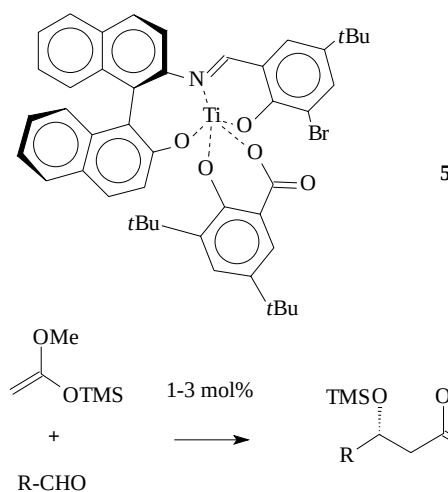
A combination of the catalysts used in Scheme 5 and 6 were designed by the group of Carreira. High enantioselectivities were obtained by using only 2 mol% of the catalyst



Scheme 5



Scheme 6

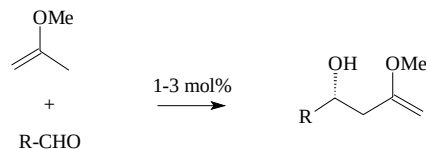
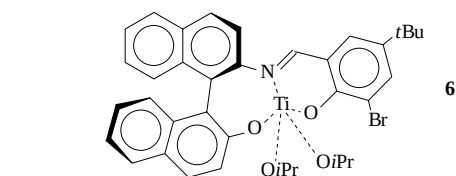


Scheme 7

activities were obtained by using only 2 mol% of the catalyst **5** in "acetate" Mukaiyama-aldol addition (Scheme 7) [20].

4. Ene-Type Reactions

A synthetic equivalent to the described Mukaiyama reaction is represented by the ene-type reaction. In this case, an aldehyde is treated with an enol ether containing an allylic hydrogen atom. An outstanding example is represented in Scheme 8. High enantioselectivities were obtained by using 1–2 mol%

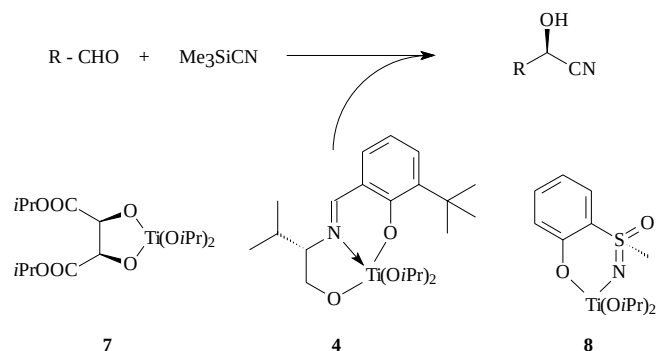


Scheme 8

of the catalyst **6**. Methoxypropene served as the ene-component and was used as a solvent at the same time [22].

5. Enantioselective Addition of Cyanide

Trialkylsilylcyanides were added enantioselectively to aldehydes in the presence of chiral titanium complexes. Several ligands were used for this purpose. Again, the most outstanding examples are represented in Scheme 9. 20 mol% of **7** (the so-called Sharpless catalyst) [23] or of the chiral Schiff base **4** [24] or even equimolar amounts of the ligand system **8** [25] are necessary to produce the product in high yields with good enantioselectivities.

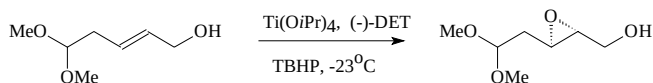


Scheme 9

A lot of work has been accomplished in the field of enantioselective epoxidation and oxidation processes by means of chiral titanium complexes.

6. Epoxidation

In 1980, Katsuki and Sharpless were the first who established a real enantioselective, catalytic epoxidation process for a wide range of allylic alcohols. They used a combination of titanium alkoxides, mostly Ti(OiPr)₄, and optically active dialkyl tartrates for achieving high enantioselectivities in these reactions (Scheme 10 [26]).



DET - diethyl tartrate
TBHP - *tert*-butyl hydroperoxide

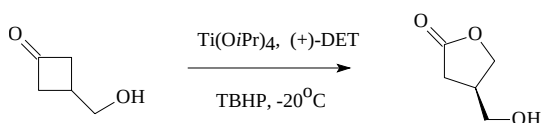
Scheme 10

Later on, numerous publications dealt with the further development of this important reaction, especially in the field of natural product synthesis [for a review see 27].

7. Bayer-Villiger Oxidation

Recently, the asymmetric oxidation of racemic cyclobutanones has been described. The reaction was carried out under Sharpless-conditions. In the very first investigation, the authors obtained only moderate enantioselectivities (Scheme 11) [28].

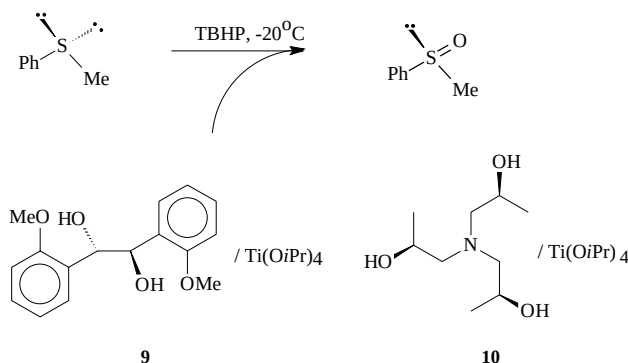
Chiral lactones were observed with a high degree of enantioselectivity by asymmetric oxidation of tricyclic ketones [29].



Scheme 11

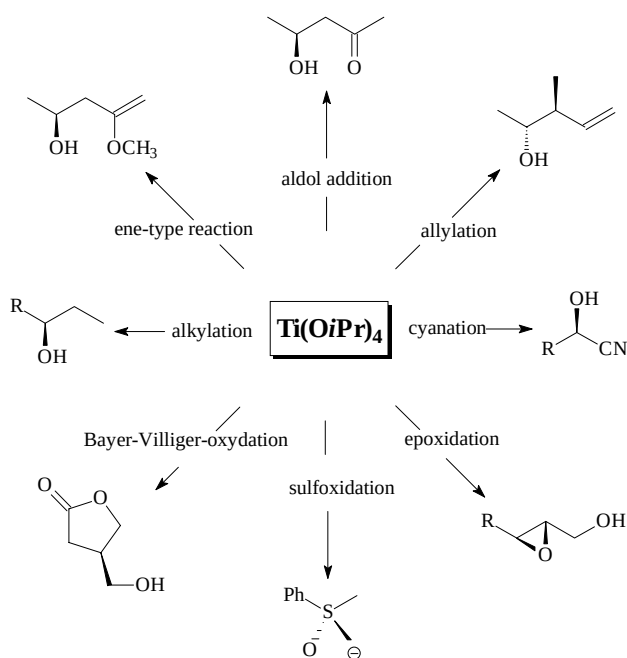
8. Asymmetric Sulfoxidation

Chiral sulfoxides were obtained by suitable modifications of Sharpless oxidation conditions of the corresponding sulfides. The catalyst systems DET/Ti(OiPr)₄ [30], BINOL/Ti(OiPr)₄ [31], 1,2-diol **9**/Ti(OiPr)₄ [32] and the trialkanolamines **10**/Ti(OiPr)₄ [33] were used for this purpose (Scheme 12). The results are detailed in a main review [34].



Scheme 12

In summary, titanium (IV) isopropoxide is utilized for a variety of stereoselective processes. Due to its ease of handling and formation it is an ideal precursor for the synthesis of chiral catalytic systems used in stereoselective C–C bond formation and oxidation processes (Scheme 13).



Scheme 13

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